

Work Order ID 67494

Page 1

Wednesday, March 23, 2011 6:52:22 AM

Item ID: D3832-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Lid)

Start Date: 3/23/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 3/30/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

*PL*Date: *11-03-23* Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- mesh to size as per dwg D3832

*SAD 11-03-22**(3)*

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

*Sm03/13**(+3)*

120

0.00

Identify as per dwg & Stock Location: *WA*

Packaging

Memo

0.00

Packaging

*SAD 11-03-23**(3)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/23

MF
11-03-23

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Picklist Print

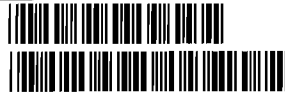
Wednesday, March 23, 2011 6:52:27 AM

Page 1

Work Order ID: 67494

Parent Item: D3832-5

Parent Item Name: Mesh (Lid)




Start Date: 3/23/2011

Required Date: 3/30/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F  Expanded Metal Flat SS		Purchased	No			100	sf	954.2556	5.8026	18.324			



SAD 11-03-22

Location

Loc Qty

Loc Code

WA

954.255643

114809

78.622943

115012

239.2929

115401

20.6845

115989

46.5313

116178

3.0206

116508

33.3012

116768

14.0404

116795

183.136

117097

15.6258

117197

320

6.108
12.216 + 3.4098 = 15.6258

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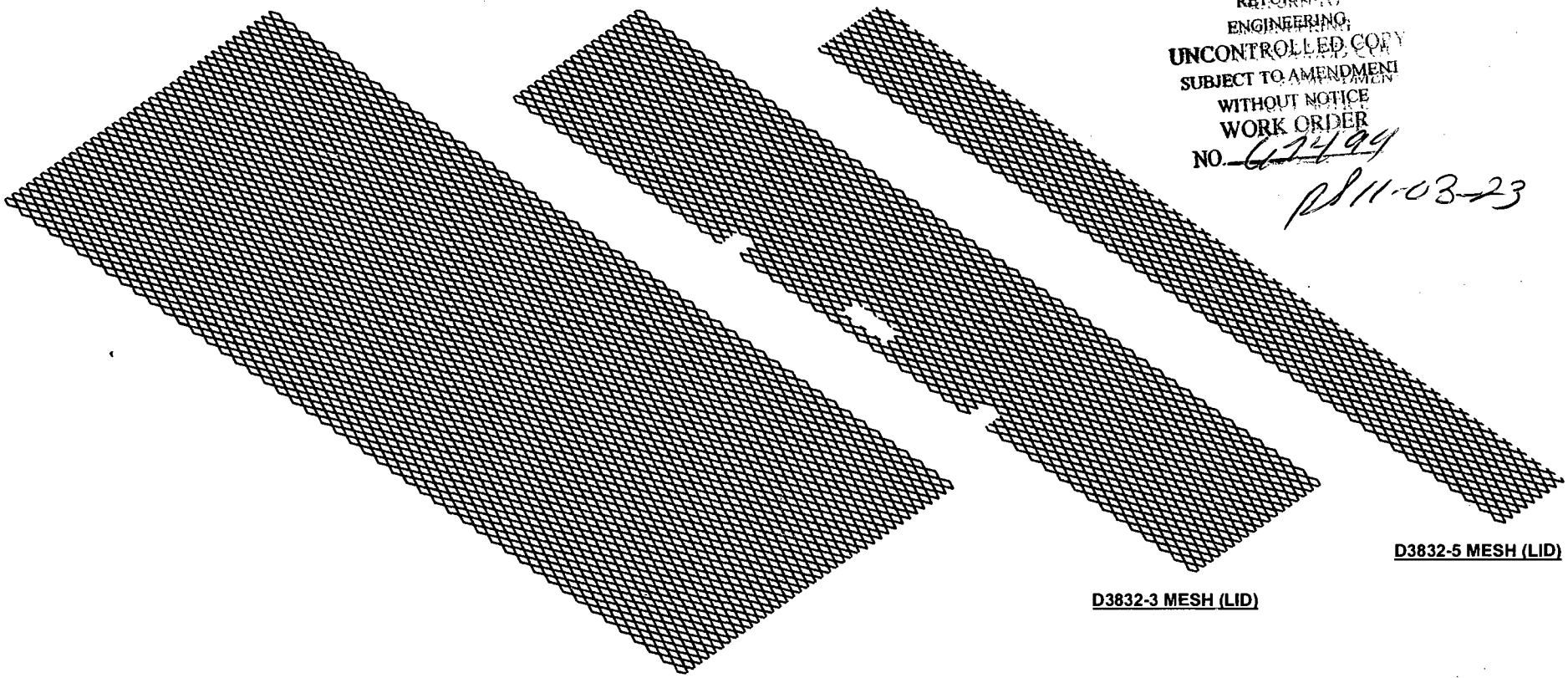
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RETURN TO,
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 62494

2811-03-23



D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
6/11/18

- NOTES:**
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWING NO.	D3832	SHEET 1 OF 3
TITLE	MESH	SCALE
		NTS

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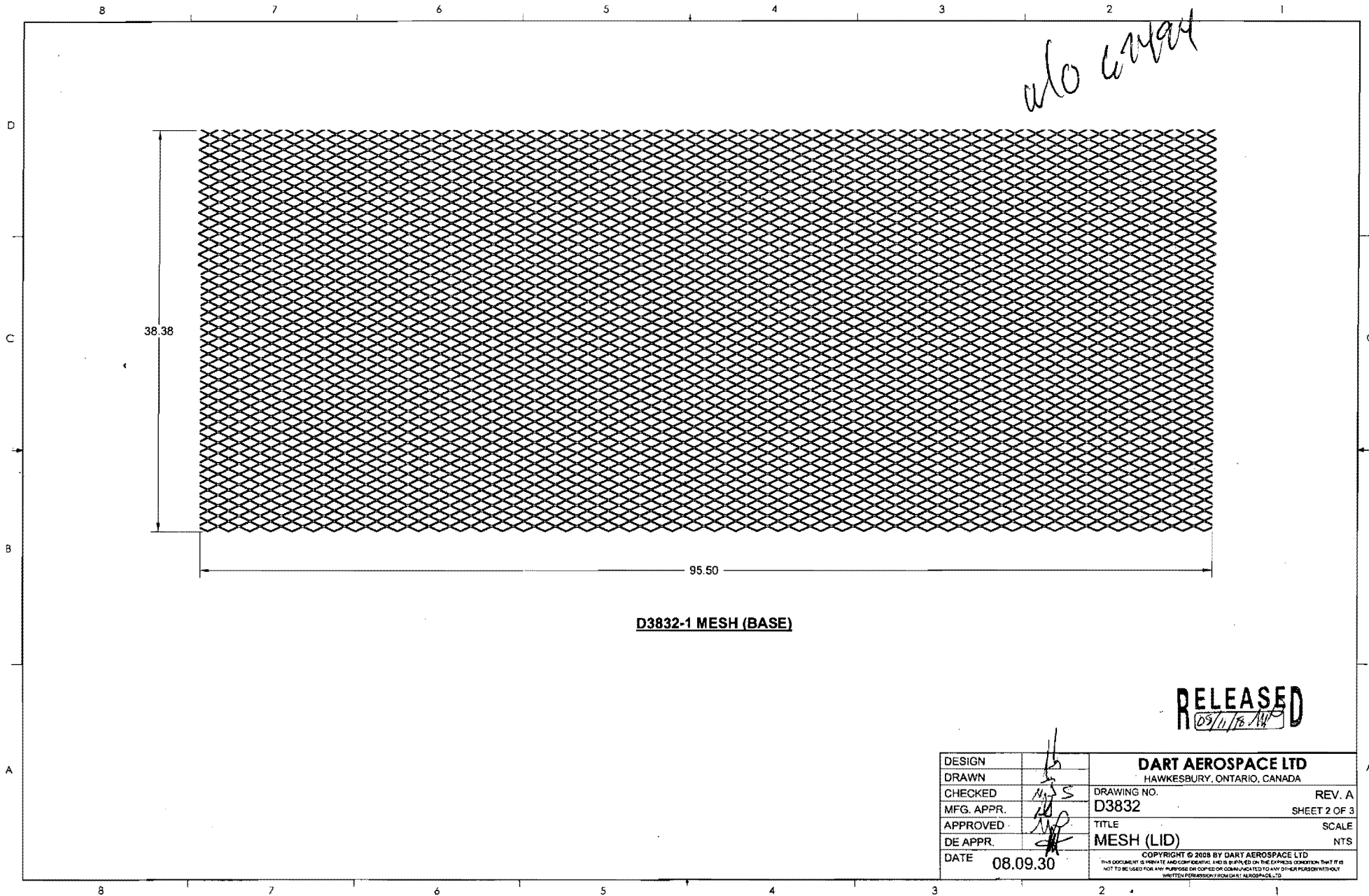
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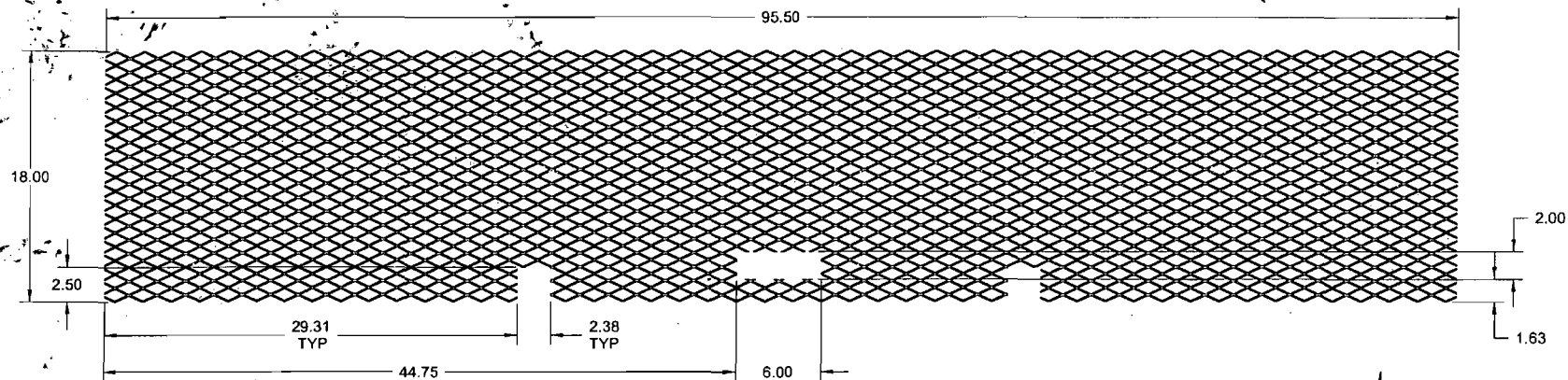
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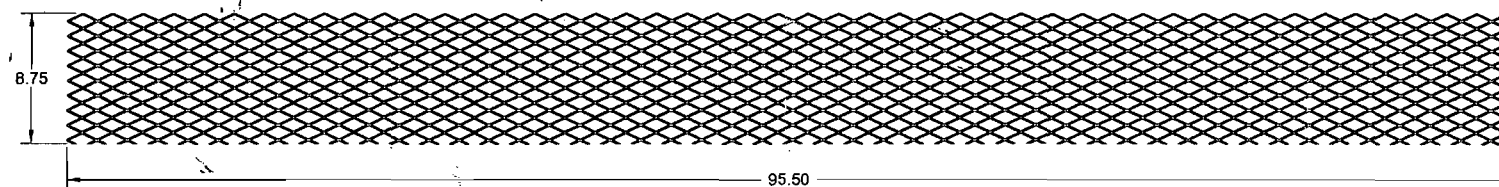
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D3832-3 MESH (LID)

u/bc7494



D3832-5 MESH (LID)

RELEASED
08/11/11

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3832	REV. A
MFG. APPR.		SHEET 3 OF 3	
APPROVED		TITLE MESH	SCALE
DE APPR.		NTS	
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